



HIGH FLOW  
**ROTARY  
PUMP**  
**22265**

**EN**  
Original Instructions  
Version 2

**Version 1:** November 2021  
First release

**Version 2:** October 2023  
Template change

## 1. Product Introduction

### 1.1 Intended Use

Made from cast aluminium and plated steel suitable for pumping low viscosity and non-corrosive fluids such as diesel, oil and antifreeze from 205L drums at 1 litre per revolution. Any other application beyond the conditions established for use will be considered misuse. Draper Tools accepts no responsibility for improper use of this product.

Read this manual in full before attempting to assemble, operate or maintain the product and retain it for later use.


### 1.2 Specification

Stock No.	22265
Part No.	RP-2
Pump type	Rotary vane
Flow	1ltr/revolution
Bung adaptor	50mm BSP

### 1.3 Handling and Storage

Handle with care, protect from damp conditions, dust and debris as components can become clogged. Clean and maintain regularly.

## 2. Health and Safety Information

 **WARNING!** Please read the following instructions carefully, failure to do so could lead to serious personal injury. **DO NOT** use with highly flammable liquids such as petrol - dangerous risk of fire and explosion.

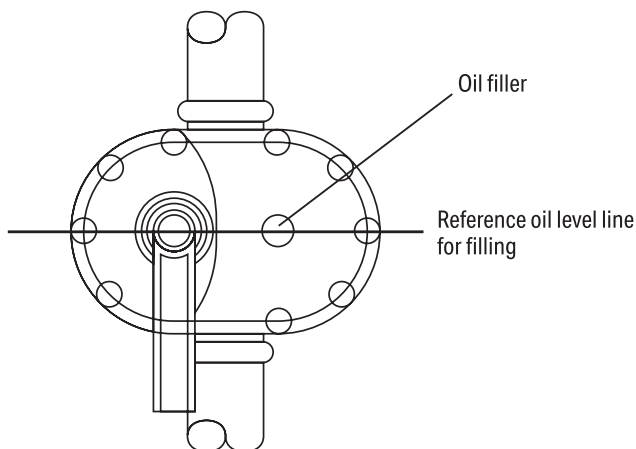
**Important:** This pump should not be modified or used for any application other than that for which it was designed.

1. Keep out of the reach of children.
2. The rotary pump is designed specifically for the transfer of low viscosity and non-corrosive fluids only from reservoirs, tanks and drums. Always refer to the Safety Data Sheets for the substances being used before operation.
3. When transferring fluids always wear protective gloves, and wash hands with soap and water after.
4. Always clear up spillages, to avoid creating dangerous surfaces and pollution.

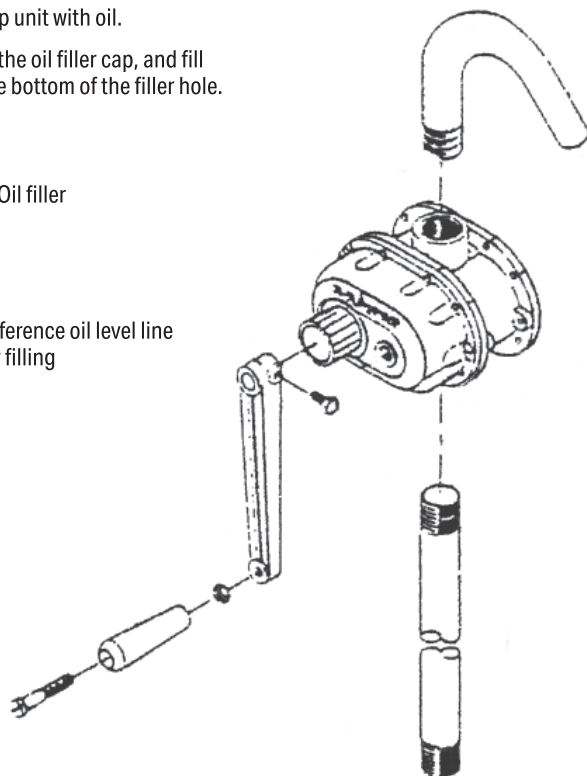
### 3. Preparing the Rotary Pump for use

**Important:** Before use it is necessary to fill the pump unit with oil.

Hold the pump unit in the upright position, remove the oil filler cap, and fill with a SAE10 oil or equivalent until the level is at the bottom of the filler hole.



Attach the crank arm, suction tube with filter and discharge spout to main body



### Contact Details

#### Draper Tools

Draper Tools Limited  
Hursley Road  
Chandler's Ford  
Eastleigh  
Hampshire  
SO53 1YF  
UK

**Website:** [drapertools.com](http://drapertools.com)

**Email:** [sales@drapertools.com](mailto:sales@drapertools.com)

**Product Helpline:** +44 (0) 23 8049 4344

**Telephone Sales Desk:** +44 (0) 23 8049 4333

**General Enquiries:** +44 (0) 23 8026 6355

#### Delta International

Delta International BV  
Oude Graaf 8  
6002 NL  
Weert  
Netherlands

Please contact the Draper Tools Product Helpline for repair and servicing enquiries.