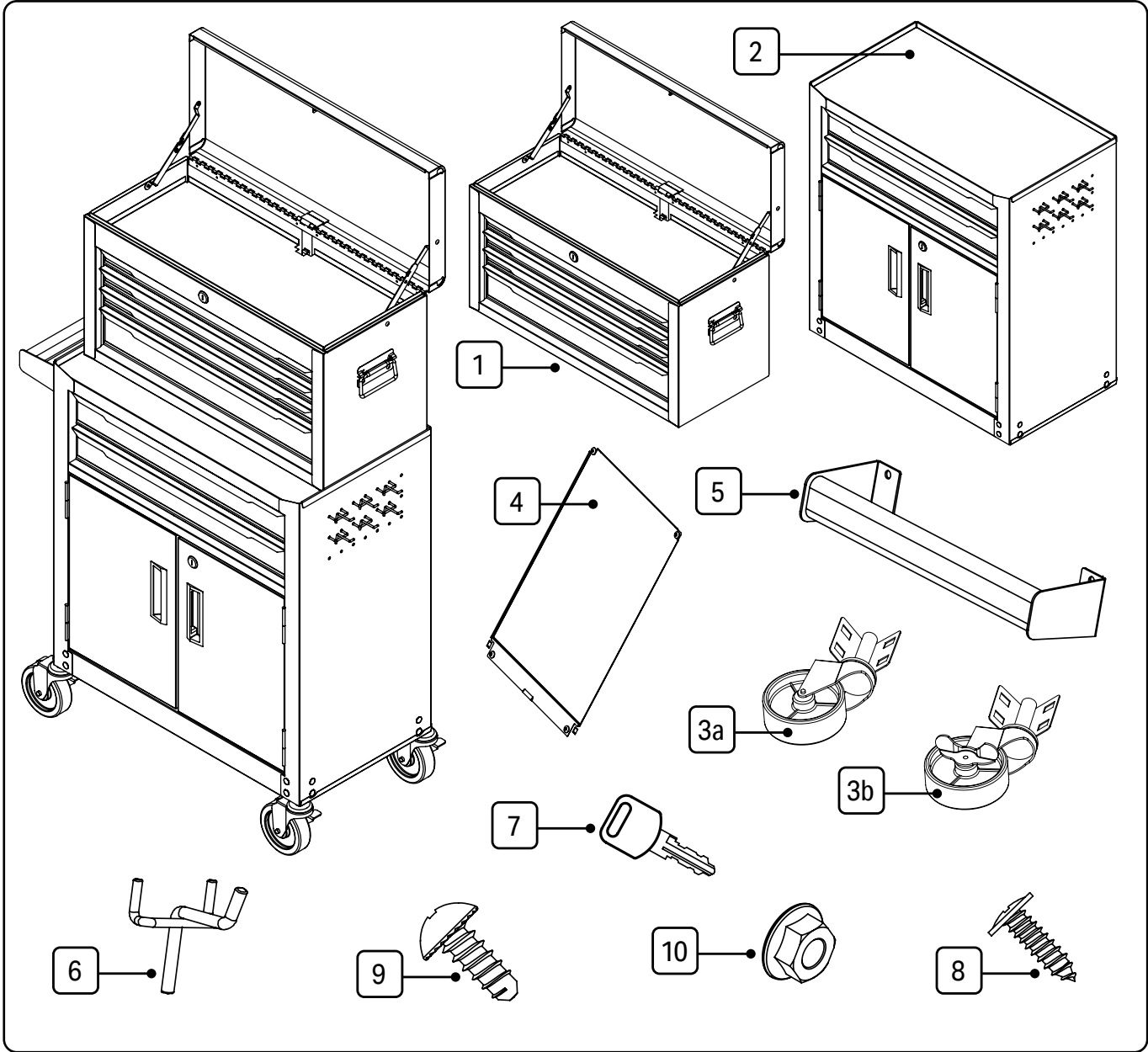


24" (6/8 DRAWER)

TOOL CHEST & ROLLER CABINET COMBINATION

Stock No's.30680 / 30681      Part No's. D100-24COMB06 / D100-24COMB08



Product Overview

Item	Description	Qty	Item	Description	Qty	Item	Description	Qty
1	Tool chest	1	4	Side panel	1	8	M4 self tapping screw	4
2	Roller cabinet	1	5	Handle	1	9	M6×12mm screw	20
3a	Castors – fixed	2	6	Tool hanging hooks	4	10	M6 Nuts	16
3b	Castors – swivel with brakes	2	7	Keys	4			

## Health & Safety Instructions

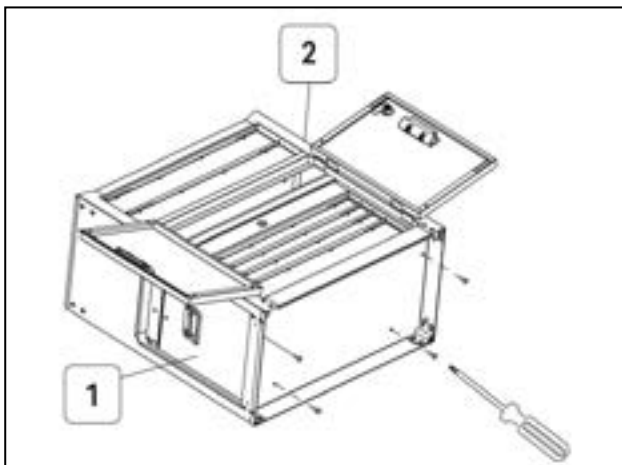


### WARNING!

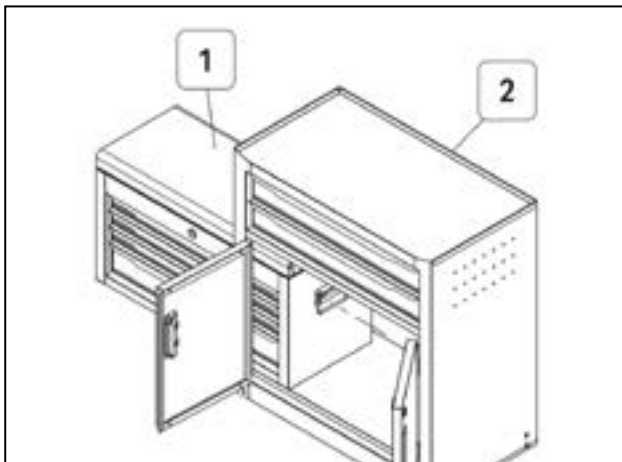
- **DO NOT** open more than one loaded drawer at a time.
- **DO NOT** exceed the maximum loading capacity of 120kg.
- For ease of assembling, it is recommended that 2 persons assist each other.

## Step 1 – Unpacking Tool Chest

1. Lay the cabinet **2** down on a flat level surface.
2. Undo the screws holding the chest **1** inside the cabinet.

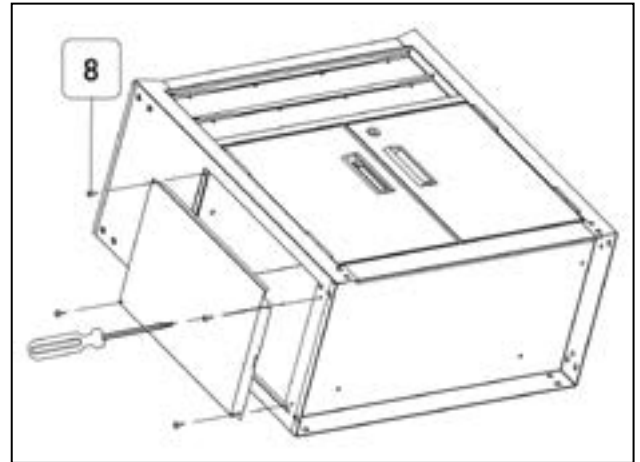


3. Slide out the chest and discard the transit screws.



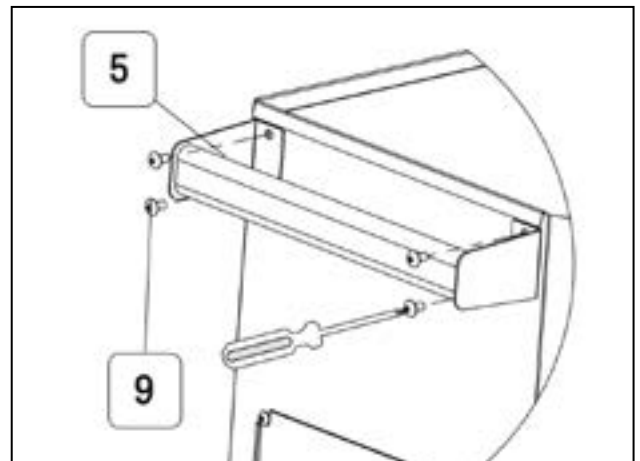
## Step 2 – Side Panel Assembly

- Use the self tapping screws **8** to attach the side panel.



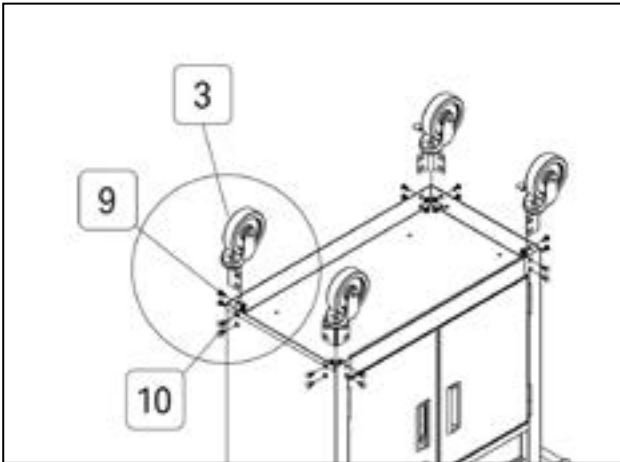
## Step 3 – Handle Assembly

- Attach the handle **5** to the side of the cabinet using 4× M6 screws **9**.

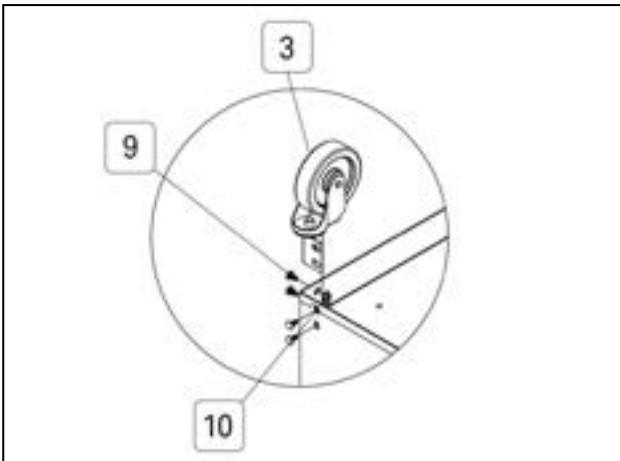


## Step 4 – Castor Assembling

1. Ensure the cabinet is locked and then turn upside down.



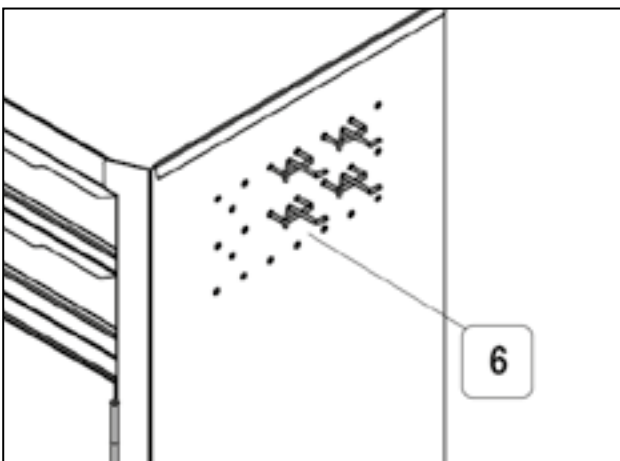
2. Secure the castors (3) to the bottom of the cabinet using 16 × M6 screws (9) and 16 M6 Nuts (10).



3. **Note:** The castors with the brakes (3b) should be attached on the same side as the handle.

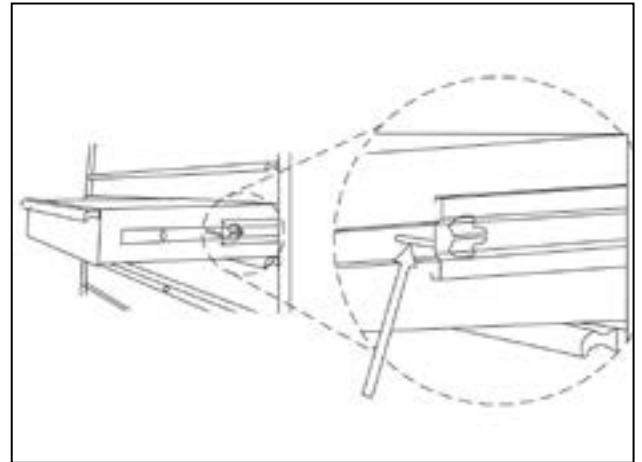
## Step 5 – Tool Hanging Hooks

- Add the hanging hooks (6) to the pegboard side of the cabinet.

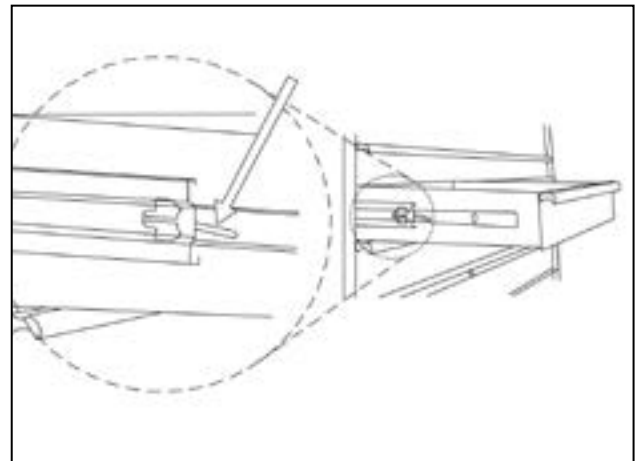


## Removing & Replacing The Drawers

1. Pull the drawer completely out.
2. Push up on one side and push down on the other (see illustrations).



Push **UP** (one side)



Push **DOWN** (other side)

3. Pull the drawer off the slides.
4. To refit, align with the internal drawer slide and push in until locked in place.

## Maintenance

- Lubricate the top and bottom channels of the drawer sliders at least twice a year.
- Grease the castors annually using high quality bearing grease.
- Wipe over the surfaces with a mild detergent and water.

## Contact Details

---

### Draper Tools

Draper Tools Limited  
Hursley Road,  
Chandler's Ford  
Eastleigh  
SO53 1YF  
UK

### Delta International

Delta International BV  
Oude Graaf 8  
002 NL  
Weert  
Netherlands

**Website:** [drapertools.com](http://drapertools.com)

**Email:** [sales@drapertools.com](mailto:sales@drapertools.com)

**Product Helpline:** +44 (0) 23 8049 4344

**Telephone Sales Desk:** +44 (0) 23 8049 4333

**General Enquiries:** +44 (0) 23 8026 6355

Please contact the Draper Tools Product Helpline for repair and servicing enquiries.

© Published by Draper Tools Limited

---