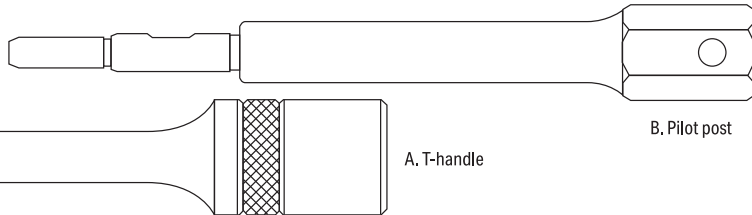


DRAPER®

DIESEL INJECTOR SEAT CUTTER SET

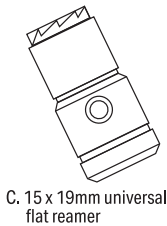
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1. Access and remove the installed injectors.
 2. Install the appropriate reamer onto the pilot post and tighten the hex screw, then attach the T-handle to the other end.
Important: Ensure that the reamer is tightened securely.
 3. Insert the cutter tool into the recess until contact is made with the injector seat.
 4. Applying light pressure to the T-handle, turn the cutter clockwise **ONLY**. Using a few drops of light lubricant while cutting can help to reduce chattering and deliver a flat cut.
Important: DO NOT apply excessive pressure as this will over-cut the seat. Remove only enough metal to form a good seat.
 5. Check that the injector seat is free from debris and repeat if necessary.
 6. When the seat surface is clean, re-insert the injector.
- Store this product in a clean and dry environment, out of reach of children.

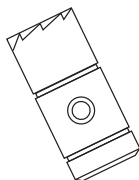


B. Pilot post

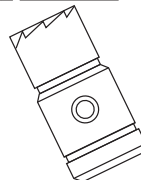
A. T-handle



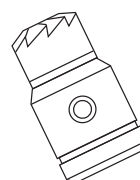
C. 15 x 19mm universal flat reamer



D. 17 x 17mm flat reamer for Delphi/Bosch injectors (BMW/PSA/Renault/Ford)



E. 17 x 19mm flat reamer for Bosch injectors (Mercedes/CRD)



F. 17 x 21mm angled reamer for Fiat/Iveco