



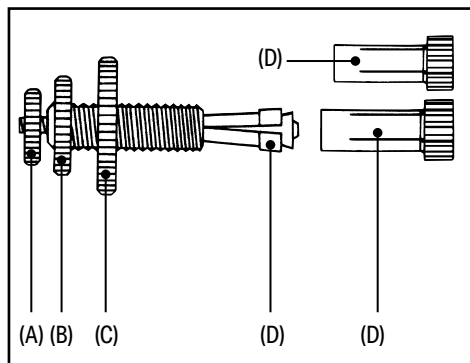
# CLUTCH MATE® CLUTCH ALIGNING TOOL

52329

## ASSEMBLY INSTRUCTIONS

The tool is supplied with three collet sizes 'D'.

To change the collet, unscrew the top nut 'A'. Completely withdraw the central metal threaded bolt, remove the collet and replace with the required one.



## INSTRUCTIONS FOR USE

1. Place the pressure plate on top of the clutch plate (Fig. 1).
2. Fit the clutch tool into the pressure plate and clutch plate, then push nut 'B' down (Fig. 2).
3. Tighten nut 'A' (Fig. 3).
4. Finger tighten nut 'C'.
5. Turn the assembled unit over, and centre/align the clutch plate onto the pressure plate. Tighten nut 'C' (Fig. 4).

The complete pre-assembled clutch and pressure plate unit can now be installed on the vehicle.

**IMPORTANT: ALWAYS** refer to the vehicle manufacturer's or Haynes workshop manual for detailed and concise instructions on how to remove and replace the clutch assembly in your vehicle.

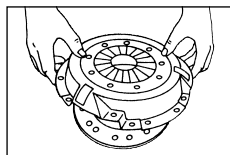


Fig. 1

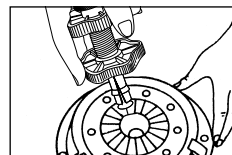


Fig. 2

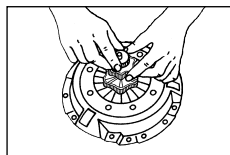


Fig. 3

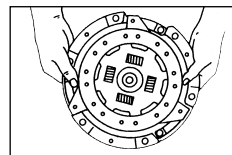


Fig. 4