



**DRAPER**<sup>®</sup>

230V

# VARIABLE HEAT GLUE GUN

83661



These instructions accompanying the product are the original instructions. This document is part of the product, keep it for the life of the product passing it on to any subsequent holder of the product. Read all these instructions before assembling, operating or maintaining this product.

This manual has been compiled by Draper Tools describing the purpose for which the product has been designed, and contains all the necessary information to ensure its correct and safe use. By following all the general safety instructions contained in this manual, it will ensure both product and operator safety, together with longer life of the product itself.

All photographs and drawings in this manual are supplied by Draper Tools to help illustrate the operation of the product.

Whilst every effort has been made to ensure the accuracy of information contained in this manual, the Draper Tools policy of continuous improvement determines the right to make modifications without prior warning.

# 1. TITLE PAGE

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## 1.1 INTRODUCTION:

USER MANUAL FOR: 230V Variable Heat Glue Gun  
Part No: PT65KD

## 1.2 REVISIONS:

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Date first published June 2019.

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As our user manuals are continually updated, users should make sure that they use the very latest version.

Downloads are available from: <http://drapertools.com/manuals>

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## 1.3 UNDERSTANDING THIS MANUALS SAFETY CONTENT:

**WARNING!** – Information that draws attention to the risk of injury or death.

**CAUTION!** – Information that draws attention to the risk of damage to the product or surroundings.

## 1.4 COPYRIGHT © NOTICE:

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## 3. WARRANTY

### 3.1 WARRANTY

Draper tools have been carefully tested and inspected before shipment and are guaranteed to be free from defective materials and workmanship.

Should the tool develop a fault, please return the complete tool to your nearest distributor or contact

**Draper Tools Limited, Chandler's Ford, Eastleigh, Hampshire, SO53 1YF. England.**

**Telephone Sales Desk: (023) 8049 4333 or Product Help Line (023) 8049 4344.**

A proof of purchase must be provided with the tool.

If upon inspection it is found that the fault occurring is due to defective materials or workmanship, repairs will be carried out free of charge. This warranty period covering labour is 12 months from the date of purchase except where tools are hired out when the warranty period is 90 days from the date of purchase. The warranty is extended to 24 months for parts only. This warranty does not apply to any consumable parts, any type of battery or normal wear and tear, nor does it cover any damage caused by misuse, careless or unsafe handling, alterations, accidents, or repairs attempted or made by any personnel other than the authorised Draper warranty repair agent.

**Note:** If the tool is found not to be within the terms of warranty, repairs and carriage charges will be quoted and made accordingly.

This warranty applies in lieu of any other warranty expressed or implied and variations of its terms are not authorised.

Your Draper warranty is not effective unless you can produce upon request a dated receipt or invoice to verify your proof of purchase within the warranty period.

Please note that this warranty is an additional benefit and does not affect your statutory rights.

**Draper Tools Limited.**

## 4. INTRODUCTION

### 4.1 SCOPE

Ideal for DIY and craft applications. This product is intended for domestic and infrequent light trade use only. Any application other than that it was intended for, is considered misuse.

### 4.2 SPECIFICATION

Stock No. ....	83661
Part No. ....	PT65KD
Rated voltage .....	230V-50Hz
Rated input .....	400W
Temperature .....	150-200°C
Glue stick.....	Ø11.2 x 100mm
Weight (glue gun only).....	400g

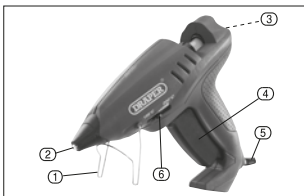
## 5. HEALTH & SAFETY INFORMATION

- Keep out of the reach of children.
- Do not touch the nozzle area when hot.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- Keep away from sources of ignition.
- Do not leave the gun unattended during use.
- Do not breath vapour or spray.
- Avoid contact with hot glue. If accidental contact occurs, do not remove glue, immerse burn in water and seek medical advice.
- **DO NOT USE THE GUN IN DAMP OR WET CONDITIONS OR EXPOSE IT TO RAIN.**
  - Unplug the gun from the wall socket when not in use.
  - Never put any object in the gun other than the glue sticks recommended.
- Never take a glue stick out once it has been put into the gun: the resulting damage may be irreparable.
- **RECOMMENDATIONS - REPAIRS**
  - If the power supply cable is damaged it must be replaced by the manufacturer, the manufacturer's after sales service or a similarly qualified person in order to avoid any danger.
  - Should you wish to dispose of the tool always use recognized and dedicated recycling centre.
  - Children should be supervised to ensure that they do not play with the appliance.
- **WARNING:** This tool must be placed on its stand when not in use.
  - The appliance is designed for domestic use.

## 6. TECHNICAL DESCRIPTION

### 6.1 IDENTIFICATION

- ① Stand.
- ② Glue tip.
- ③ Feeding tube.
- ④ Trigger.
- ⑤ Power cord.
- ⑥ Heat control.



## 7. UNPACKING AND CHECKING

### 7.1 PACKAGING

Carefully remove the product from the packaging and examine it for any sign of damage that may have happened during shipping. Lay the contents out and check them against the parts shown below. If any part is damaged or missing, please contact the Draper Help Line (the telephone number appears on the Title page) and do not attempt to use the product.

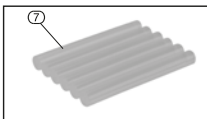
The packaging material should be retained at least during the guarantee period: in case the machine needs to be returned for repair.

**Warning!** Some of the packaging materials used may be harmful to children. Do not leave any of these materials in the reach of children. If any of the packaging is to be thrown away, make sure they are disposed of correctly, according to local regulations.

### 7.2 WHAT'S IN THE BOX

As well as the main product, there are also several other parts not fitted or attached to it:

- ⑦ 6x glue sticks.



## 8. PREPARING THE GLUE GUN

### 8.1 FOLD DOWN STAND

When the gun is not in use and being stored, the stand ① can be folded out of the way. During operation the stand must be folded down to allow safe positioning between glueing.

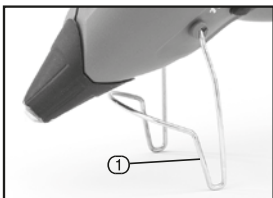


FIG.1

### 8.2 OPERATION

Plug into wall socket and Insert the glue stick ⑦ into the gun through the feeder tube ③. Then allow glue gun to heat up (5 mins approx).

To further load the stick into the gun, squeeze the trigger several times. Apply glue to one of the two materials and press together within 15-20 seconds. The glue will set hard in approximately 60 seconds. When the glue stick has been used, a second stick will have to be used to push out the remains of the previous stick.

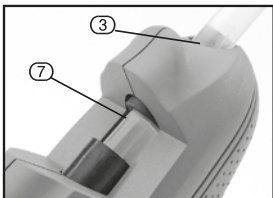


FIG.2

### 8.3 TRIGGER

To start the flow of hot glue, squeeze trigger ④.

The trigger may require several operations initially to begin flow. The glue sticks must be allowed to heat fully to flow properly.



FIG.3

### 8.4 VARIABLE HEAT CONTROL

Use the thumb dial to control the heat output of this glue gun. At its lowest temperature setting (150°C approx.) the glue will flow slowly thus allowing for intricate and delicate work (lace or cloth etc.). At its highest temperature setting, the glue will flow faster allowing for more demanding glueing applications.

Warning: If hot glue comes into contact with skin, a serious burn may occur.

Run burn under cold water for several minutes and seek medical attention if required.

Residual glue in the chamber of this glue gun may result in dripping.

Ensure that work surface is suitably protected from dripping glue.

Avoid contact with the hot nozzle.

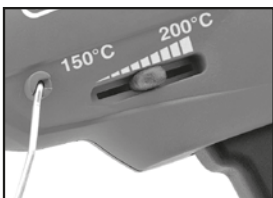


FIG.4

## 9. DISPOSAL

### 9.1 DISPOSAL

At the end of the machine's working life, or when it can no longer be repaired, ensure that it is disposed of according to national regulations.

Contact your local authority for details of collection schemes in your area.

In all circumstances:

- Do not dispose of power tools with domestic waste.
- Do not incinerate.
- Do not abandon in the environment.
- Do not dispose of WEEE\* as unsorted municipal waste.



\* Waste Electrical & Electronic Equipment.

## CONTACTS

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Chandler's Ford, Eastleigh, Hampshire. SO53 1YF. U.K.

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General Enquiries: (023) 8026 6355

Service/Warranty Repair Agent:

For aftersales servicing or warranty repairs, please contact the  
Draper Tools Helpline for details of an agent in your local area.

YOUR DRAPER STOCKIST

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