

DRAPER

**STORM
FORCE**

230V

GLUE GUN

83660

EN

Original Instructions
Version 2 - October 2024

UK
CA **CE**



Read this manual in full before using this product and retain it for future use. Always use the latest version of the manual. Please visit drapertools.com/manuals for the latest version.

1. Intended Use

This glue gun is supplied with six general purpose glue sticks and is designed for DIY and craft applications.

Any other application beyond the conditions established for use will be considered misuse. Draper Tools accepts no responsibility for improper use of this product.

This product is intended for domestic and infrequent light-duty trade use.

1.1 Explanation of Symbols



Read the instruction manual



Warning!/Caution!



Class II construction
(Double insulated)



WEEE – Waste Electrical & Electronic Equipment

Do not dispose of Waste Electrical & Electronic Equipment in with domestic rubbish



UK Conformity Assessed



European conformity


2. Specification

Stock No.	83660
Part No.	PT65SF
Rated Voltage	230V/50Hz
Rated Input	100W
Temperature	0 – 180°C
Glue Stick (diameter x length)	11.2 x 100mm
Net Weight (glue gun only)	270g

3. Health and Safety Information

Important: Read all the Health and Safety instructions before operating or maintaining this product and retain for later use. Failure to follow these instructions may result in injury or damage to the user, the product or the workpiece.

3.1 General Health and Safety Instructions

- **DO NOT** touch the nozzle area when hot.
-  **WARNING!** The glue gun must be placed on its stand when not in use.
- Keep away from sources of ignition.
- **DO NOT** leave the gun unattended when switched on.
- **ALWAYS** unplug from the wall socket when not in use.
- **NEVER** put any other objects in the gun other than the recommended glue sticks.
- **NEVER** remove a glue stick once it has been inserted into the gun; the resulting damage may be unreparable.
- Keep out of the reach of children.
- Children should be supervised to ensure that they do not play with the product.

- **DO NOT** abuse the cord. Never use the cord for carrying, pulling or unplugging the tool. Keep the cord away from heat, oil or moving parts. Damaged or entangled cords increase the risk of electric shock.
- Wear appropriate PPE (Personal Protective Equipment).

 **WARNING!** Avoid contact with hot glue:

- **If contact with skin - DO NOT** remove the glue, immerse burn in water and seek medical advice.
- **In case of contact with eyes** – rinse immediately with plenty of water and seek medical advice.
- **DO NOT** use the glue gun in damp or wet conditions. **DO NOT** expose to rain.
- Unplug and allow the glue gun to cool completely before changing the glue sticks, after use and before storing away.
- Always check the glue gun, cord and plug before use. If damaged have the tool repaired by a qualified specialist using only recommended replacement parts.

3.2 Connection to the Power Supply

 **CAUTION!** Risk of electric shock. **DO NOT** open.

This appliance is supplied with an approved plug and cord for your safety.

If the power supply cord is damaged, it must be replaced by Draper Tools, an authorised service agent or similarly qualified personnel in order to avoid a hazard.

The damaged or incomplete plug, when cut from the cord, shall be disabled to prevent connection to a live electrical outlet.

This appliance is a Class II† and is designed for connection to a power supply matching that detailed on the rating label and compatible with the plug fitted.

The value of the fuse fitted is marked on the pin face of the plug. Should the fuse need replacing, use a small plain-slot screwdriver to remove the fuse cover.

Ensure the substitute is of the correct rating, approved to BS 1363/A and ASTA or BS Kite marked. This should only be performed by suitably qualified personnel.

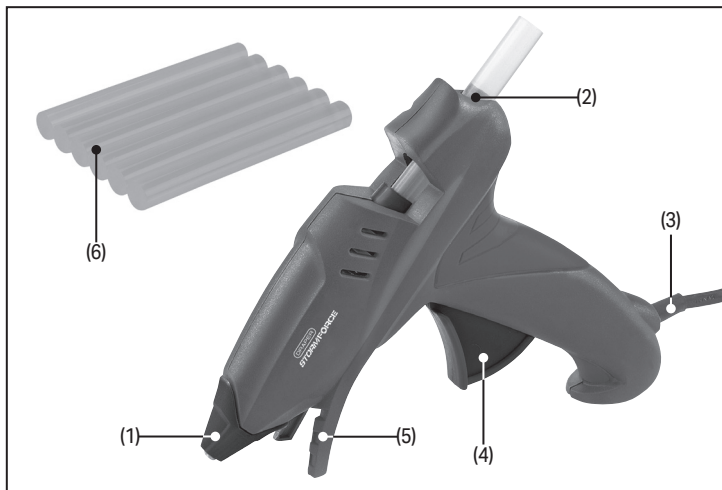
ASTA 

BSI 

If an extension lead is required, use an approved and compatible lead rated for this appliance. Follow all the instructions supplied with the extension lead.

†Double insulated: This product is double insulated and does not require an earth connection to protect against electric shock from accessible conductive parts in the event of failure of the basic insulation.

4. Identification



(1) Glue tip

(2) Feeding tube

(3) Power cord

(4) Trigger

(5) Stand

(6) 6 x General purpose glue sticks

Please visit drapertools.com for our full range of accessories and consumables.

5. Basic Operation

Important: Before operating this product, read and understand all the safety instructions listed in this manual.

5.1 Support Stand



FIG.1

- Use the built in support stand (5) to safely position the gun between gluing operations and for storage when not in use.

5.2 Using the Glue Gun

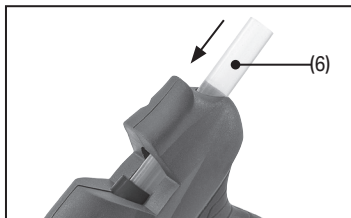


FIG.2

1. Insert a glue stick (6) into the gun through the feeder tube.
 2. Plug in and allow the glue gun to heat up (approx.5 minutes).
- Allow the glue sticks to heat up fully to allow the glue to flow properly.

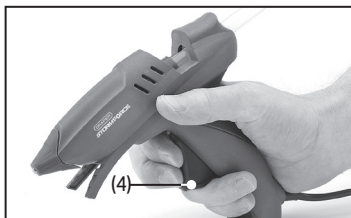


FIG.3

3. Squeeze the trigger (4) several times to feed the glue stick into the gun.
- The trigger may require several operations to start the initial flow of glue.
4. Apply the glue to one side of the material and press together for 15 – 20 seconds. The glue will set hard in approximately 60 seconds.
 5. Once the glue stick has been used up, insert another glue stick to push out the remains of the previous stick.

Note: Residual glue in the chamber may result in dripping. Ensure that the worksurface is suitably protected from dripping glue.

Note: the glue is suitable for use with most woods, plastic, ceramics and cardboard.

6. Maintenance, Storage and Disposal

- Always unplug and allow to cool before carrying out any servicing or maintenance.
- Regularly inspect and clean the glue gun to keep it in good working condition.
- **DO NOT** use solvents or abrasives to clean the product.
- Keep the ventilation slots clean and free from debris.
- When not in use store the product in a dry safe place and out of the reach of children.

At the end of its working life, dispose of the product responsibly and in line with local regulations.

- **DO NOT** dispose of this product with domestic waste; most local authorities provide appropriate recycling facilities.
- **DO NOT** incinerate.



7. Warranty

24 months -

Visit drapertools.com/warranty for more information.

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