



**EN**

Original Instructions  
Version 3 – October 2025

6 PIECE

# AIR HAMMER KIT

83738



# 1. Preface

These are the original product instructions. Read the instruction manual in full and retain for future reference.

Please visit [drapertools.com/manuals](https://drapertools.com/manuals) for the latest version of this manual and the associated parts list, if applicable.

## 1.1 Product Reference

User Manual for: 6 Piece Air Hammer Kit

Stock No: 83738

Part No: DAT-AHK

## 1.2 Revisions

Version 1: November 2017  
First release

Version 2: June 2021

Version 3: October 2025

As our manuals are continually updated, always ensure that the latest version is used.

Download the latest version from:  
[drapertools.com/manuals](https://drapertools.com/manuals)

## 1.3 Understanding the Safety Content of This Manual



**WARNING!** – Situations or actions that may result in personal injury or death.



**CAUTION!** – Situations or actions that may result in damage to the product or surroundings.

**ATTENTION** – Situations or actions that may result in damage to the product or surroundings.

**Important:** – Information or instructions of particular importance.

## 1.4 Copyright © Notice

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## 3. Product Introduction

### 3.1 Intended Use

This air hammer is designed to be used for applications such as general automotive body shop work and ceramic tile removal.

Any other application beyond the conditions established for use will be considered misuse. Draper Tools accepts no responsibility for improper use of this product.

Read this manual in full before attempting to assemble, operate or maintain the product, and retain it for later use.

### 3.2 Specification

Stock No.:	83738
Part No.:	DAT-AHK
Chisel shank opening:	10mm (0.401")
Blows per minute (no load):	3,000bpm
Stroke length:	66mm
Maximum operating air pressure:	90psi (6.2bar)
Average air consumption:	127L/Min (4.5cfm)
Minimum air line size (Internal diameter):	10mm (3/8")
Air Inlet:	1/4" BSP
Noise emissions:	
Sound pressure level:	99dB (A)
Sound power level:	111dB (A)
Vibration level:	10.6m/s <sup>2</sup>
Net weight:	1.97kg

**Important:** The declared vibration total values and noise emissions values have been measured in accordance with a standard test method and may be used for comparing one tool with another. These values may also be used in a preliminary assessment of exposure.



**WARNING!** The vibration and noise emissions during actual use of the product can differ from the declared values depending on the type of work and the area upon which it is used. Before each use, estimate the likely exposure resulting from the actual conditions of use. Take into account all parts of the operation cycle in order to identify any safety measures required to protect the operator.

**Important:** Read all the Health and Safety instructions before attempting to operate, change accessories, maintain or repair this product. Failure to follow these instructions may result in injury or damage to the user, the product or the workpiece.

### 4.1 General Health and Safety Precautions

- Only qualified and trained operators should use or adjust the air hammer tool.
- **DO NOT** modify this hammer tool. Modifications can reduce the effectiveness of safety measures and increase the risks to the operator.
- Retain the safety instructions for future reference and use by the operator.
- **NEVER** misuse the tool and **DO NOT** use the tool if it has been damaged.
- Inspect the tool periodically to verify that the ratings and markings required are attached and legible.
- Keep bystanders away during operation.
- **ALWAYS** Wear appropriate personal protective equipment (PPE) including eye, ear and hand protection.
- Have your tool serviced by a qualified repair person using only identical replacement parts.

### 4.2 Additional Safety Instructions for Compressed Air



**WARNING! Compressed air can cause severe injury.**

- **ALWAYS** turn off and disconnect the air supply before changing accessories, making any adjustments to the product or leaving it unattended.
- **NEVER** direct this product towards yourself or others.
- Ensure that compressed air is not blocked by or in contact with any part of your body.
- **ONLY** use clean, dry and regulated compressed air.



**WARNING! NEVER use oxygen, combustible gases or other bottled gases as a supply for this product. Use of these substances may cause the product to explode.**

- Draper Tools recommends the use of a whip hose between the tool and the air supply to reduce vibration.



**WARNING! Whipping hoses can cause severe injury. Always check for and replace damaged or loose hoses and fittings.**

- Ensure that the product is compatible with the air supply before use.
- Ensure all connections are securely tightened.
- Where universal twist couplings (claw couplings) are used, lock pins must be installed and whip check safety cables must be used to safeguard against possible hose-to-tool or hose-to-hose failure.
- **DO NOT** exceed the maximum stated air pressure.
- The use of an inline water separator, lubricator and pressure regulator should be used to control the pressure of the air being supplied to the tool.
- **DO NOT** obstruct the ability of the trigger to release once depressed.
- **NEVER** carry the tool by the air line.

### 4.3 Additional Safety Instructions for Air Hammers

- Disconnect the tool from the energy supply before changing the inserted tool or accessory.
- Failure of the workpiece, accessories or even of the inserted tool itself can generate high-velocity projectiles.
- Always wear impact-resistant eye protection during the operation of the hammer. The grade of protection required should be assessed for each use.
- For overhead work, wear a safety helmet. The risk to others should also be assessed at this time.
- Direct the exhaust port away from yourself and to minimise disturbance of dust in the work area.
- Ensure that the workpiece is securely fixed.
- **NEVER** operate a tool unless the inserted tool is retained with a proper retainer.
- To avoid injury, retainer parts shall be replaced when they become worn, cracked or distorted.
- Hold the inserted tool firmly against the work surface before starting the tool.
- Adopt a suitable posture to counteract normal or unexpected movement due to reaction forces from the tool. Maintain a balanced body position and secure footing.

## 4. Health and Safety Information

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- Release the start and stop device in the case of an interruption of the energy supply.
- Only use lubricants recommended by the manufacturer.
- Avoid direct contact with the inserted tool during and after use as it can become hot.
- When using a hammer air tool to perform work-related activities, the operator can experience discomfort in the hands, arms, shoulders, neck or other parts of the body.
  - While using the hammer air tool, the operator should adopt a comfortable posture while maintaining a secure footing and avoiding awkward off-balanced postures.
  - The operator should change posture during extended tasks, which can help avoid discomfort and fatigue.
  - If the operator experiences symptoms, such as persistent or recurring discomfort, pain, throbbing, aching, tingling, numbness, burning sensations or stiffness, these warning signs should not be ignored. The operator should tell the employer and consult a qualified health professional.
- Use only sizes and types of accessories and consumables that are recommended by Draper Tools.
- **NEVER** use any chisel as a hand-struck tool. They are specifically designed and heat-treated for use only in hammer air tools.
- **NEVER** use blunt chisels, as they require excessive pressure and can break from fatigue. Blunt tool-pieces can increase vibration and, therefore, sharp tools should always be used.
- The tool is not intended for use in potentially explosive atmospheres and is not insulated against coming into contact with electric power.
  - Ensure there are no electrical cables, gas pipes, etc., that can cause a hazard if damaged by use of the tool.
- **Noise Hazards**
  - Exposure to high noise levels can cause permanent hearing loss and other problems. Perform a risk assessment and implement any appropriate controls for identified hazards before performing any operation.
  - Use appropriate hearing protection in accordance with local occupational health and safety regulations.
  - Operate and maintain the tool appropriately to prevent unnecessary increase in noise emissions.
- **Vibration Hazards**
  - Exposure to vibration can cause disabling damage to the nerves and blood supply of the hands and arms.
  - Wear warm clothing when working in cold conditions and keep your hands warm and dry.
  - If you experience numbness, tingling, pain or whitening of the skin in your fingers or hands, stop using the tool and consult a qualified health professional.
  - Operate and maintain the tool appropriately to prevent unnecessary increase in vibration emissions.
  - The risks from vibration hazards are increased when grip force on the tool is higher. – Hold the tool with a light but safe grip, keeping in mind that your grip may need to be altered to react to unexpected forces.

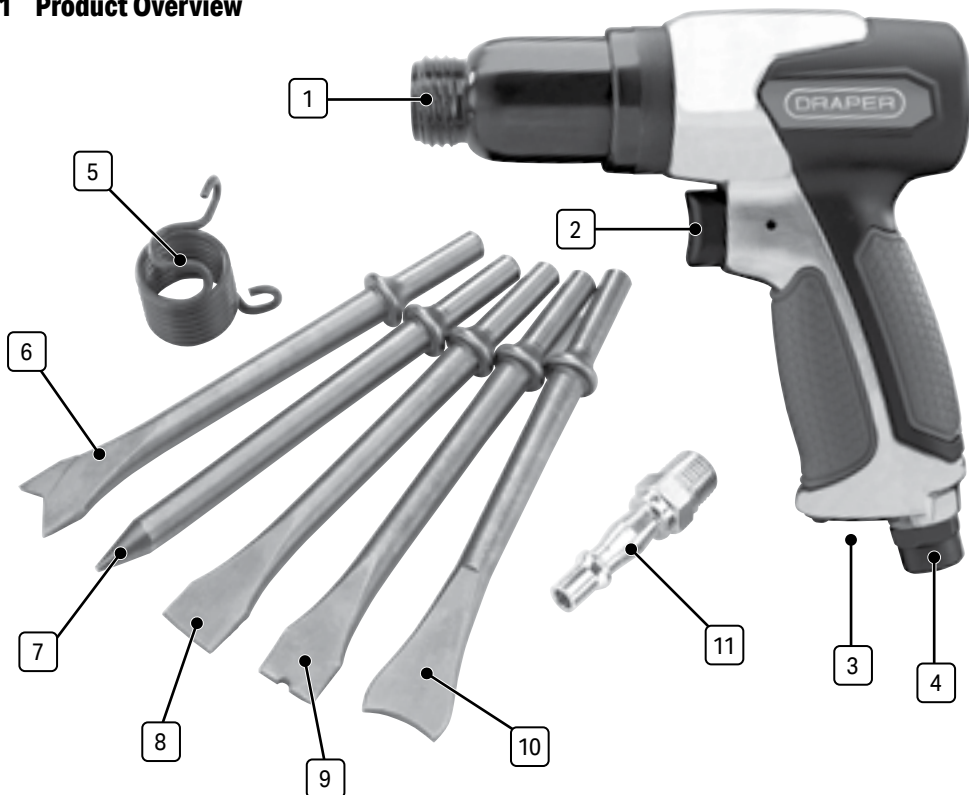
### 4.4 Residual Risk

The safety instructions in this manual cannot account for all possible conditions and situations that may occur. Exercise common sense and caution when using this product and protect against any additional conceivable risks.

## 5. Identification and Unpacking

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### 5.1 Product Overview



- 1 Retaining spring thread
- 2 Trigger
- 3 Exhaust port
- 4 1/4" BSP air inlet
- 5 Retaining spring

#### 5 × Chisels:

- 6 Tailpipe cutter
- 7 Taper punch
- 8 Straight chisel
- 9 Spot weld breaker
- 10 Panel cutter
- 11 Air line coupling screw adaptor

### 5.2 Packaging

Keep the product packaging for the duration of the warranty period for reference should the product need to be returned for repair.

**WARNING! Keep packaging materials out of reach of children. Dispose of packaging correctly and responsibly and in accordance with local regulations.**

Please visit [drapertools.com](http://drapertools.com) for our full range of accessories and consumables.

## 6. Preparation Instructions

**Important:** Before preparing or adjusting this product, read and understand all the safety instructions listed in this manual.

### 6.1 Preparing the Air Supply for Use (Fig.1)

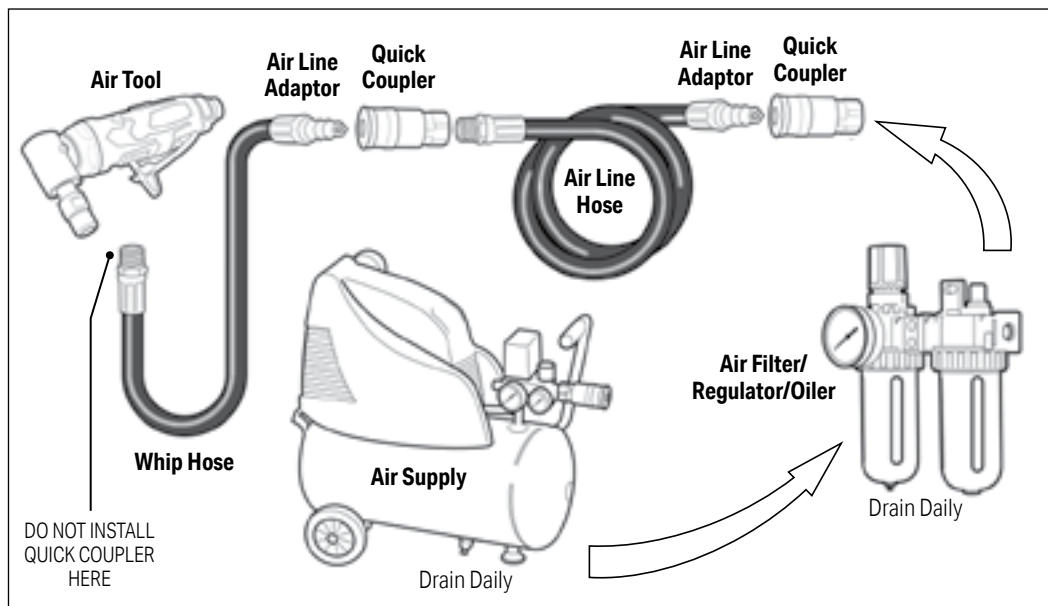


Fig. 1

- This air tool operates at a max. pressure of 6.2bar (90psi).
  - ISO grade 22–32 (SAE grade 5W–15W) monograde oil should be used in this air tool.
  - During use, the oil must be constantly supplied to the equipment to ensure complete lubrication and optimum performance.
  - The compressed air system must be controlled by a combination pressure regulator, in-line lubricator and moisture filter. This will ensure a constant supply of dry air at all times, provided it is properly maintained.
- Important:** Always check the machine operating pressure before use.
- Water in the compressor tank may cause considerable corrosion to air tools; the compressor should be drained daily to avoid excessive water in the air supply. Dirty or wet air can significantly shorten the lifespan of the product.
  - When using an air tool with a hose over 25ft long, Draper Tools recommends increasing the bore of the hose to the next largest available size (i.e. increase 3/8" to 1/2"). This will ensure adequate pressure and volume of air to power the tool.



### 6.2 Connection to the Air Supply (Fig.2 – Fig.3)

**Important:** Always disconnect from the air supply before assembling, carrying out adjustments, servicing or maintenance.

To connect the air hammer to an air line, a 1/4" BSP male thread whip hose **A** will be required.

- Wind a length of PTFE tape **B** around air line coupling or the thread of the whip hose **A**.

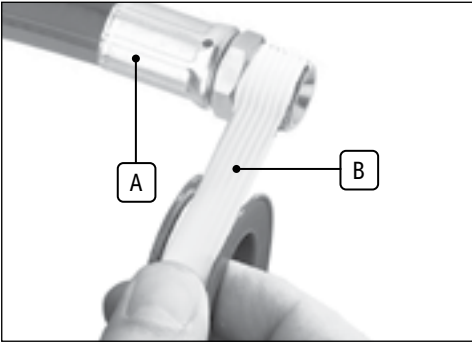


Fig. 2

- Remove the bung from the air inlet **4** and attach the hose via the 1/4" BSP air inlet. The connection must be tight for an airtight union.

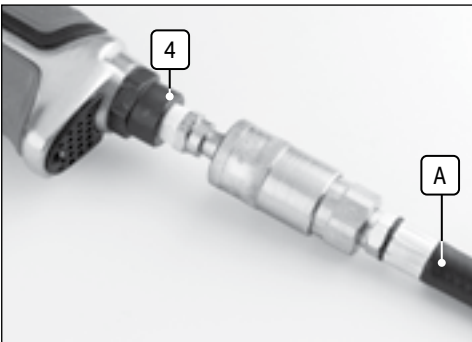


Fig. 3

### 6.3 Connecting Chisels (Fig.4)

- Attach the retaining spring **5** to the thread **1** and rotate clockwise to secure.
- Then insert a chisel **6**, **7**, **8**, **9** or **10** using the hooked end of the spring to hold the chisel in place.

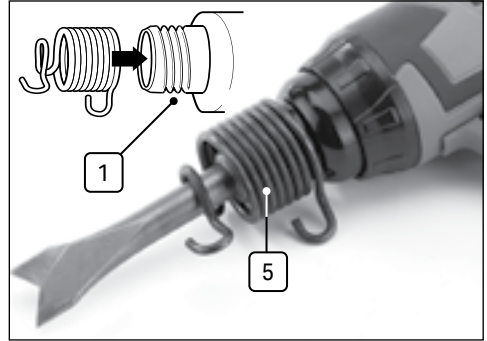


Fig. 4

## 7. Operating Instructions

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**Important:** Before operating this product, read and understand all the safety instructions listed in this manual.

**Note:**

- Before connecting the tool to the air supply reduce the line pressure according to the specification.
- Before tool operation and work commences, ensure the compressor reservoir is drained of condensate along with all connected air lines. Check and drain the air line regulator's water trap and fill up the lubrication reservoir.

### 7.1 Trigger Switch (Fig.5)

**Note:** Before connecting the tool to the air supply reduce the line pressure according to the specification.

- Squeeze the trigger 2 to operate the air hammer.
- Release the trigger to stop the hammer.

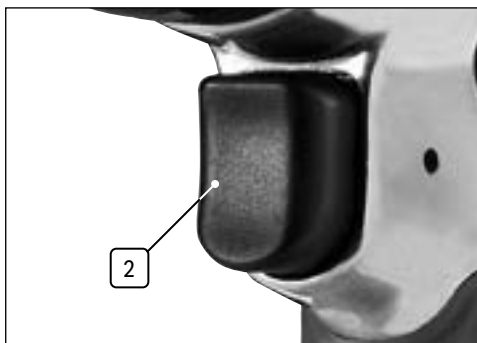


Fig. 5



**WARNING!**

- **Disconnect from the air supply before carrying out any adjustments, servicing or maintenance.**
- **Replace the bung in the end of the air line inlet 4 when the tool is disconnected from the air supply and before storing.**

**8.1 Every-Day Maintenance Checks**

Before connection to the air supply:

- Drain the compressor reservoir of condensate.
- Drain the air lines of condensate.

- Drain the combined separator filter, regulator, water trap.
- Fill up the combined separator filter, regulator, lubricant reservoir.
- Check the line pressure is correct for the tool.

**8.2 After Use Maintenance Checks**

- Repeat the above procedures.
- Lubricate the tool with approximately 1.5ml of oil directly down the air inlet.
- When not in use store in a dry clean place out of the reach of children.

**8.3 Troubleshooting**

Problem	Possible cause	Remedy
<ul style="list-style-type: none"><li>• Tool will not operate.</li></ul>	<ul style="list-style-type: none"><li>• Motor or throttle seized with dirt.</li><li>• Rotor vane seized.</li></ul>	<ul style="list-style-type: none"><li>• Check for dirt in air inlet.</li><li>• Pour air tool lubricating oil into air inlet.</li><li>• Operate trigger in short bursts.</li><li>• If chisel fails to move, contact Draper Tools for advice.</li></ul>
<ul style="list-style-type: none"><li>• Hammer seized.</li></ul>	<ul style="list-style-type: none"><li>• Motor vane broken.</li><li>• Gears broken or jammed.</li></ul>	<ul style="list-style-type: none"><li>• Contact Draper Tools for advice.</li></ul>
<ul style="list-style-type: none"><li>• Tool will not shut off.</li></ul>	<ul style="list-style-type: none"><li>• 'O' rings throttle valve dislodged from seat inlet valve.</li></ul>	<ul style="list-style-type: none"><li>• Replace 'O' ring or contact the Draper Tools product helpline for advice.</li></ul>

## 9. Spares, Returns and Disposal

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For spare parts, servicing, and repair and replacement options, please contact the Draper Tools Product Helpline for details of your nearest authorised agent.

Draper Tools will endeavour to hold any spare parts, if applicable, for seven years from the date that it sells the final matching stock item.

Any servicing or repairs carried out by unauthorised personnel or installation of spare parts not supplied by Draper Tools will invalidate your warranty.

At the end of its working life, dispose of the product responsibly and in line with local regulations. Recycle where possible.

## 10. Warranty

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6 months from date of purchase – Visit [drapertools.com/warranty](https://www.drapertools.com/warranty) for more information. However, if the tools are hired out, the warranty period is 90 days from the date of purchase.

**Draper Tools Limited**

## 11. Explanation of Symbols

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Read the instruction manual .



Wear ear defenders, mask and safety glasses



Wear protective gloves



Long and loose hair must be contained or securely tied back



**Warning!**



Keep out of the reach of children



European conformity.



UK Conformity Assessed.





## Contact Details

### **Draper Tools Limited**

Hursley Road  
Chandler's Ford  
Eastleigh  
Hampshire  
SO53 1YF  
UK

**Website:** [drapertools.com](http://drapertools.com)

**Email:** [sales@drapertools.com](mailto:sales@drapertools.com)

**Product Helpline:** +44 (0) 23 8049 4344

**Telephone Sales Desk:** +44 (0) 23 8049 4333

**General Enquiries:** +44 (0) 23 8026 6355

### **Draper Tools Europe B.V.**

Oude Graaf 8  
6002 NL  
Weert  
Netherlands

Please contact the Draper Tools Product Helpline for repair and servicing enquiries.