



40W/230V

SOLDERING IRON

85355 – SI40A INSTRUCTIONS FOR USE

EN

Original Instructions
Version 1

1. Health and Safety Information

Important: Read this leaflet in full before using this product and retain it for future use. Failure to follow these instructions may result in injury or damage to the user or the product.

- Before using the soldering iron check to ensure nothing is missing, broken or damaged.
- **DO NOT** leave the soldering iron on unattended and keep out of the reach of children.
- **Always** unplug from the power supply when not in use and before carrying out any cleaning or maintenance.
- **DO NOT** put the hot soldering iron down on any delicate or flammable surfaces.
- **DO NOT** use the iron in wet conditions or expose it to rain.
- **DO NOT** dismantle or modify the soldering iron and only use for its intended use.

2. Instructions for use

- Objects to be soldered must be clean.
 - Conductors should be cleaned with steel wool or fine sandpaper.
 - Ensure tips are tinned before commencing to solder. Occasional re-tinning will ensure good solder connections.
1. Apply the tip to the work, then apply solder to the work at the point of tip contact. Molten solder must cool undisturbed. Blowing on the solder will speed up setting.
 2. Do not use more solder than necessary. Use just enough to make a good connection.
 3. Use resin core solder for radio and electrical connections.
 4. Use acid core solder for mechanical connections and only where flux residue may be washed and cleaned away.
 5. After using with acid core solder, clean the soldering iron thoroughly.

3. Disposal

At the end of its working life, dispose of the product responsibly and in line with local regulations. Recycle where possible.

4. Warranty

Warranty = 12 months

Visit drapertools.com/warranty for full details.