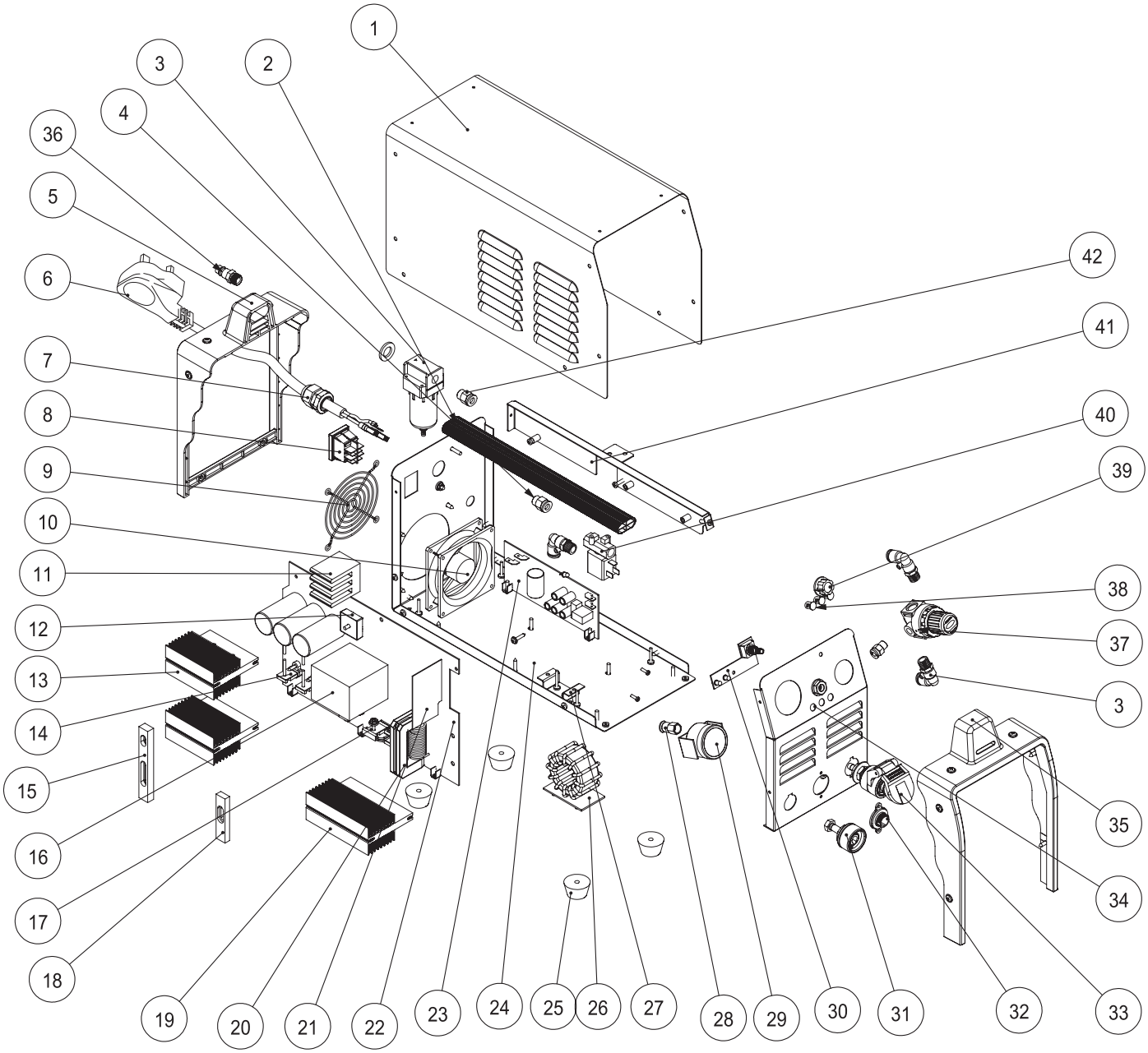
25A PLASMA CUTTER

92454 – IPC25 SPARE PARTS DRAWING



Helpline: +44 (0) 23 8049 4344 Sales Desk: +44 (0) 23 8049 4333 General Enquiries: +44 (0) 23 8026 6355 internet: drapertools.com email: sales@drapertools.com

Draper Tools Limited, Hursley Road, Chandler's Ford, Eastleigh, Hampshire. SO53 1YF UK.

25A PLASMA CUTTER

92454 – IPC25 SPARE PARTS LISTING

KEY No.	PART No.	STOCK No.	DESCRIPTION
1	Y-IPC25-01	55968	Top cover
2	Y-IPC25-02	56058	Handle
3	Y-IPC25-03A	56062	Oil water separator assembly
4			
42			
5	Y-IPC25-05	56095	Plastic back cover
6			(NP) Power cable
7			(NP) Cable clip
8	Y-IPC25-08	56178	Switch
9	Y-IPC25-09	56181	Fan cover
10			(NP) Fan
11	Y-IPC25-11A	56221	Rectifier assembly
12			
13			
14			
15			(NP) IGBT Radiator support bar
16	Y-IPC25-16A	56234	Transformer assembly
17			
18			(NP) Radiator support bar
19	Y-IPC25-19A	56291	Control PCB assembly
20			
21			
22	Y-IPC25-22	56403	Main pcb
23	Y-IPC25-23	57442	Arc making pcb
24	Y-IPC25-24	57543	Bottom cover
25			(NP) Rubber foot
26	Y-IPC25-26	57590	Inductance
27			(NP) Holding frame
28	Y-IPC25-28	57623	Air connector
29	Y-IPC25-29	58337	Gas valve meter
30	Y-IPC25-30	70095	Given pcb
31	Y-IPC25-31	70098	Quick connector asm
32	Y-IPC25-32	70101	Air plug cable
33	Y-IPC25-33	70124	Torch connector socket
34	Y-IPC25-34	70125	Front cover
35	Y-IPC25-35	79890	Plastic front cover
36	Y-IPC25-36	79897	Air connector

KEY No.	PART No.	STOCK No.	DESCRIPTION
37	Y-IPC25-37	79903	Gas valve
38	Y-IPC25-38	79904	Shade
39	Y-IPC25-39	79906	Knob
40	Y-IPC25-40	93154	Solenoid valve
41			(NP) Beam